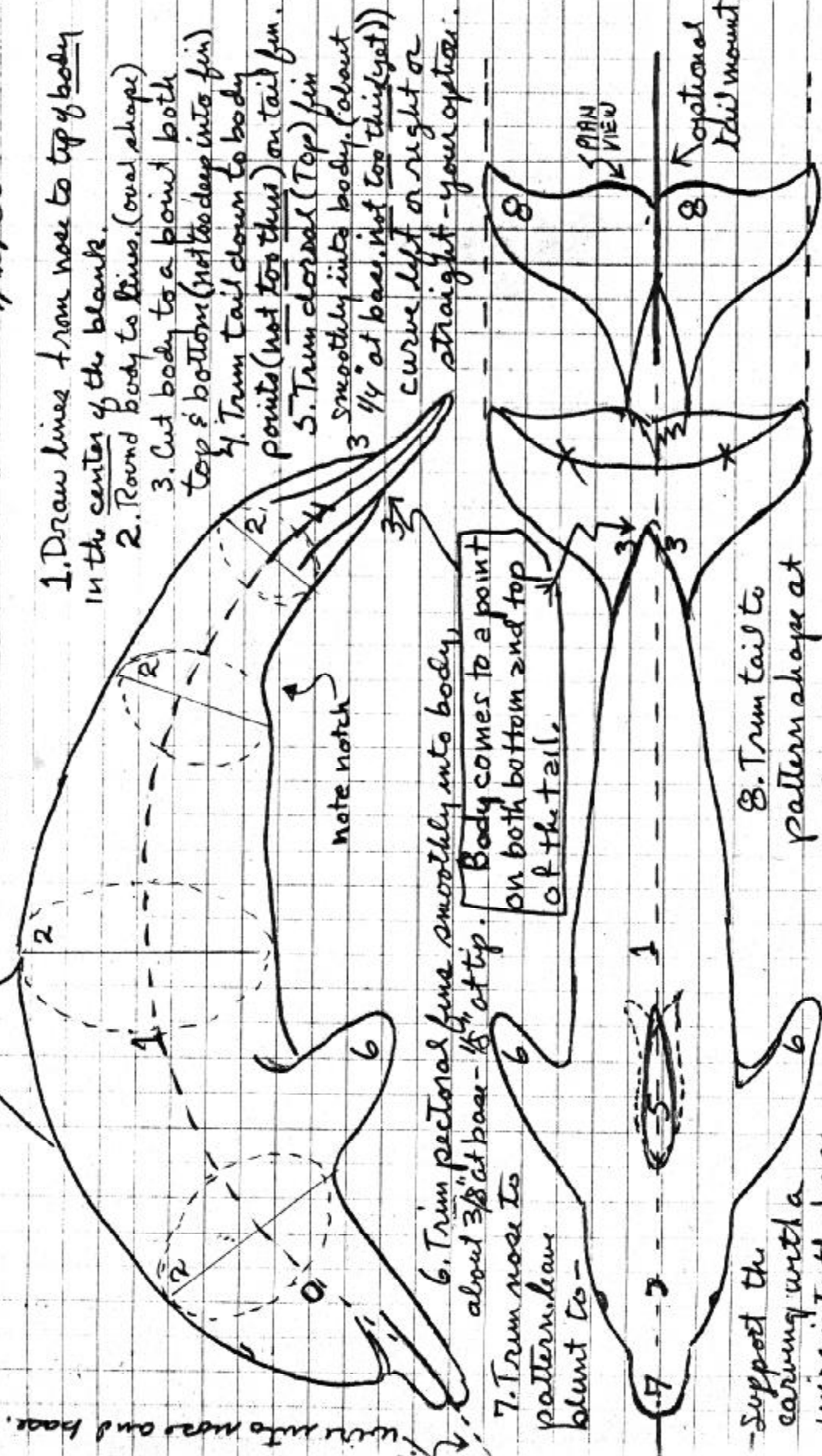


* Revised Dolphin Pattern (3 to 5 hours)
4/10/86



1. Draw lines from nose to top of body in the center of the blank.
2. Round body to fins. (oval shape)
3. Cut body to a point both top & bottom (not too deep into fin)
4. Trim tail down to body points (not too thin) on tail fin.
5. Trim dorsal (Top) fin smoothly into body. (about 3/4" at base, not too thin yet!)

note notch

6. Trim pectoral fins smoothly into body, about 3/8" at base - 1/8" at tip. Body comes to a point on both bottom and top of the tail.

7. Trim nose to pattern, leave blunt to -

8. Trim tail to pattern shape at rear.

- Support the carving with a wire into the base.

9. Sand smooth, drill eye holes (black mops ring Drill hole in nose for wire into base. You may want to thin down the fins at this point. (Delicately!))
 10. Finish w/ tung oil or poly or? Paint silver grey if desired.
- * This pattern designed to be nose down into the (water) base. Can be tail down if tail is left stout enough to take a wire into the base.